

ORIGINAL INSTRUCTIONS

G746A

CherryMAX® Power Riveter
N S N 5130-01-338-3403



Instruction Manual CE

Pass on to user to read and keep for reference

MANUAL



CHERRY®
AEROSPACE

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G746A PARTS LIST

ITEM NO.			DESCRIPTION	QTY.	
845-016 SUB-ASSEMBLY, HEAD					
	845-019 SUB-ASSEMBLY, HEAD CYLINDER				
		1	845-018	CYLINDER, HEAD	1
		1A	845B6	FITTING, NOSE	1
	2	P-701	0-RING		2
	3	P-998	RING, BACK-UP		1
	4	845-017	PISTON, HEAD		1
	5	P-304	RING, QUAD (.943, .737, .103)		1
	6	P-106	RING, BACK-UP (.926, .750, .088)		1
	7	P-848	0-RING (.941_801_070)		1
	8	P-244	0-RING (1.066, .926, .070)		1
	9	P-112	0-RING (.504, .364, .070)		1
	10	701B4	CAP, HEAD CYLINDER		1
	11	P-880	RING,RETAINING (NON-STANDARD)		1
	12	703A13	FITTING, DEFLECTOR		1
	13	530A16	DEFLECTOR, PIN		1
	14	P-572	STAT-O-SEAL		1
	15	P-573	SCREW, BUTTON HD. SOC. 10-32 x 1/4		1
	704-086 SUB-ASSEMBLY, HANDLE				
	16	703A33	ASSEMBLY, TRIGGER (INCLUDES P-223)		1
	17	P-223 10-RING			1
	18	703A11	HANDLE		1
	56	P-653	0-RING (.691, .551, .070)		4
	19	700B96	SLEEVE, VALVE		1
	20	700A67	SPRING		1
	21	P-829"	0-RING, DISOGRIN (.504, .364, .070)		4
	54	700A94	SUB-ASSEMBLY, VALVE SPOOL		
		22	700B95**.	SPOOL, VALVE	1
		23	700A18**	FILTER	1
		24	700A69**	SCREW, METERING	1
	25	P-834"	0-RING, DISOGRIN (.816, .676, .070)		2
	26	700A16	PLUG, VALVE •		1
	27	700A17	MUFFLER		1
	28	P-279	RING, RETAINING (INT. 0.906)		1
	29	700-247	CYLINDER, POWER		1
	30	P-833"	0-RING, DISOGRIN (1.068, .862, .103)		2
	31	P-739	RING, BACK-UP (.624, .518, .053)		1
	32	P-830**	0-RING, DISOGRIN (.629, .489, .070)		1
	33	700-248	ROD, POWER PISTON		1
	34	P-727	0-RING (1.318, 1.112, .103)		1
	35	700893	PLUG, PACKING		1
	36	P-838"	0-RING, DISOGRIN		2
	37	P-115	RING, BACK-UP		2
	38	P-731	RING,BACK-UP		2
	39	P-730	RING, QUAD		1
	55	700A115	SUB-ASSEMBLY, KIT, AIR PISTON		
		40	700A110	WASHER, AIR PISTON	1
		41	700C106	PISTON, AIR	1
		42	700A111	WASHER, AIR PISTON	1
	43	P-737	NUT, CONELOCK, 1/4-20		1
	44	P-725	0-RING		1
	45	700C112	BASE, HANDLE		1
	46	P-735	RING, RETAINING		1
	47	700D107	COVER, BASE		1
	48	P-736	RING, RETAINING		1
	49	P-27	SCREW, SOC. HD. CAP, 8-32 x 1/2		4
	50	P-832"	0-RING, DISOGRIN		1
	51	700A22	GASKET		1
	52	P-948*	HOSE, AIR		1
	53	670A20*	BAG, STEM CATCHER		1

*Not furnished with riveter. Must be ordered separately if desired.

"No Substitutions.

**Not sold separately

Note: Use Loctite® #271 or equivalent when assembling items 1 and 1A.

G746A EXPLODED VIEW

